



ACRYLUX EXTERIOR ACRYLIC LATEX FLAT

<u>CHARACTERISTICS</u>	<u>SPECIFICATIONS</u>	<u>SURFACE PREPARATION</u>										
<p>#6800 Acrylux Exterior Acrylic Latex Flat is a premium quality, 100% pure acrylic, heavy bodied flat.</p> <p>Color: SW Exterior Package: White</p> <p>Finish: 3-5 units @ 85°</p> <p>Coverage (smooth surface): Recommended 400 sq.ft./gal @ 4 mils wet; 1.7 mils dry</p> <p>Drying Time @ 50% relative humidity & 77°F To Touch: 30 minutes To Recoat: 4 hours</p> <p>Reducer: Water</p> <p>Vehicle: Pure Acrylic</p> <p>Volume Solids: 41% +/- 2%</p> <p>Weight per Gallon: 11.6 lbs</p> <p>VOC: 40 grams/liter 0.34 lbs/gal</p> <p>Flash Point: 201 F (PMCC)</p> <p>Tinting with Blend-a-Color:</p> <table style="width: 100%; border: none;"> <tr> <td style="border: none;"><u>Base</u></td> <td style="border: none;"><u>Min/Max Tint</u></td> </tr> <tr> <td style="border: none;">111</td> <td style="border: none;">0-2 ounces/gal</td> </tr> <tr> <td style="border: none;">EW</td> <td style="border: none;">0-5 ounces/gal</td> </tr> <tr> <td style="border: none;">DEEP</td> <td style="border: none;">5-12 ounces/gal</td> </tr> <tr> <td style="border: none;">UD</td> <td style="border: none;">8-12 ounces/gal</td> </tr> </table> <p>Tint Strength: 100%</p>	<u>Base</u>	<u>Min/Max Tint</u>	111	0-2 ounces/gal	EW	0-5 ounces/gal	DEEP	5-12 ounces/gal	UD	8-12 ounces/gal	<p><u>ALUMINUM OR STEEL</u> 1 Coat Controls Rust Primer 1 or 2 Coats #6800 Acrylux Exterior Acrylic Latex Flat</p> <p><u>MASONRY</u> 1 Coat A24W300 Loxon Exterior Masonry Primer OR 1 Coat A24W100 Loxon Conditioner 1 or 2 Coats #6800 Acrylux Exterior Acrylic Latex Flat</p> <p><u>STUCCO</u> 1 Coat A24W300 Loxon Exterior Masonry Primer OR 1 Coat A24W100 Loxon Conditioner 1 or 2 Coats #6800 Acrylux Exterior Acrylic Latex Flat</p> <p><u>WOOD - EXTERIOR</u> 1 Coat Summit Exterior Acrylic Primer OR 1 Coat A100 Alkyd Exterior Wood Primer 1 or 2 Coats #6800 Acrylux Exterior Acrylic Latex Flat</p> <p>Prime when applying a white or light color or when coating a smooth or bleeding wood. Prime all sides of bleeding woods.</p>	<p>WARNING! Removal of old paint by sanding, scraping, or other means may generate dust or fumes that contain lead. Exposure to lead dust or fumes may cause brain damage or other adverse effects, especially in children or pregnant women. Controlling exposure to lead or other hazardous substances requires the use of proper protective equipment, such as a properly fitted respirator (NIOSH approved) and proper containment and cleanup. For more information, call the National Lead Information Center at 1-800-424-LEAD (in U.S.) or contact your local health authority.</p> <p>BLOCK, CINDER, AND CONCRETE - EXTERIOR -Surfaces must be free from dirt, loose or excess mortar and thoroughly dry. Painting with a latex paint may proceed in 30 days under normal drying conditions. Reference S-W 3.</p> <p>CONCRETE POURED - EXTERIOR - All concrete surfaces must be allowed to cure for 30 days with temperatures of at least 75°F prior to application of any coatings. Remove all grease, dirt, paint, tar, glaze, laitance, efflorescence, loose mortar and cement. Reference S-W 6.</p> <p>EXTERIOR COMPOSITION BOARD - Factory primed or unprimed, exterior composition board siding (hardboard) must be cleaned thoroughly and primed with an alkyd primer. Reference S-W 9.</p> <p>PREVIOUSLY COATED SURFACES - All surface contamination such as oil, grease, loose paint, mill scale, dirt, foreign matter, rust, mold, mildew, mortar, efflorescence and sealers must be removed to assure a sound bonding to the tightly adhering old paint. Glossy surfaces of old paint film must be clean and dull before repainting. Spot prime bare areas with an appropriate primer. Check for compatibility of the previously painted surface with the new coating by applying a test area. Recognize that any</p>
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#6800

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SURFACE PREPARATION(CON'D)

surface preparation short of total removal of old coating may compromise the service length of the system. Reference S-W 12.

STUCCO - Surface must be clean and free from loose stucco. If recommended procedures are followed, and normal drying conditions prevail, the surface may be painted with a latex paint in 5 - 7 days. Reference S-W 22.

WOOD - EXTERIOR - Surfaces must be clean and dry. Prime and paint as soon as possible. No painting shall be done immediately after a rain or during foggy weather or when the temperature is below 50°F. Knots and pitch streaks shall be scraped, sanded and spot primed before a full primer coat is applied. All nail holes or small openings shall be caulked after prime coat is applied. Reference S-W 23.

TREATING MILDEW - Mildew thrives on dampness and must be completely eliminated prior to painting. To do this, scrub the area with a mixture of one quart household bleach in three quarts of water. Allow the solution to remain on the surface for several minutes before rinsing thoroughly with clean water. Allow the surface to dry thoroughly before applying paint. **DO NOT** mix detergents or amonia with the bleach/water mixture.

Surface and ambient temperatures must be above 50° at the time of application.

Remove all surface contamination by washing with an appropriate cleaner, rinse thoroughly and allow to dry. Existing peeled or checked paint should be scraped and sanded to a sound surface. Glossy surfaces should be sanded dull.

APPLICATION

BRUSH

No reduction necessary. Use a nylon/ polyester brush.

ROLLER

No reduction necessary. Use a 3/8" - 3/4" nap synthetic roller cover.

SPRAY - AIRLESS

Reduction- As needed, up to 1 pint/gallon
Pressure - 2000 psi
Tip - .015" - .019"

SPECIAL INSTRUCTIONS

Prime when applying a white or light color or when coating a smooth or bleeding wood. Prime all sides of bleeding woods.

CLEANUP INFORMATION

Clean spills and splatters immediately with soap and warm water. Clean hands and tools immediately after use with soap and warm water. Flush spray equipment after cleaning with mineral spirits to prevent rusting of the equipment. Follow manufacturer's safety recommendations when using mineral spirits.

CAUTIONS

Do not apply below 50°F.

Protect from freezing.

Non-Photochemically Reactive.

Use only with adequate ventilation and/or wear respiratory protection - NIOSH/MSHA TC21C or equivalent.

See label for additional cautions.

For a Material Safety Data Sheet (MSDS), contact your Sherwin-Williams distributor or sales representative.

For exterior use only.

SMIS INFORMATION

EW	CK6800051	1's	6015-32401
EW	CK6800051	5's	6015-32419
DEEP	CK6800053	1's	6015-31049
DEEP	CK6800053	5's	6015-31056
UD	CK6800054	1's	6015-31007
UD	CK6800054	5's	6015-31015
FLAT	CK6800111	1's	241-9133
FLAT	CK6800111	5's	241-9182

The information, ratings and opinions stated here pertain to the material offered at the time of publication and represent the results of tests believed to be reliable. Published technical data and instructions are subject to change.